SAOBI®

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Important!	It is essential that you read the instructions in this manual before operating this machine.
Attention!	Il est indispensable que vous lisiez les instructions contenues dans ce manuel avant la mise en service de l'appareil.
Achtung!	Bitte lesen Sie unbedingt vor Inbetriebnahme die Hinweise dieser Bedienungsanleitung.
¡Atención!	Es imprescindible que lea las instrucciones de este manual antes de la puesta en servicio.
Attenzione!	Prima di procedere alla messa in funzione, è indispensabile leggere attentamente le istruzioni contenute nel manuale.
Let op!	Het is van essentieel belang dat u de instructies in deze gebruiksaanwijzing goed leest voordat u de machine gaat gebruiken.
Atenção!	É indispensável que leia as instruções deste manual antes de utilizar a máquina.
OBS!	Denne brugervejledning skal gennemlæses inden maskinen tage i brug.
Observera!	Det är nödvändigt att läsa instruktionerna i denna bruksanvisning innan användning.
Huomio!	On ehdottoman välttämätöntä lukea tässä käyttöohjeessa annetut ohjeet ennen käyttöönottoa.
Advarsel!	Det er meget viktig at du leser denne brukerveiledningen før du tar maskinen i bruk.
Внимание!	Перед сборкой и запуском инструмента необходимо ознакомиться с инструкцией по эксплуатации.
Uwaga!	Przed przystąpieniem do użytkowania tego urządzenia, należy koniecznie zapoznać się z zaleceniami zawartymi w niniejszym podręczniku.
Důležité upozornění!	Nepoužívejte tento přístroj dříve, než si přečtete pokyny uvedené v tomto návodu.
Figyelem!	Feltétlenül fontos, hogy a jelen használati útmutatóban foglalt előírásokat az üzembe helyezés előtt elolvassa!
Atenție!	Este esențial să citiți instrucțiunile din acest manual înainte de operarea acestui aparat.
Uzmanību!	Svarīgi, lai jūs pirms mašīnas darbināšanas izlasītu instrukcijas šajā rokasgrāmatā.
Démesio!	Prieš pradėdami eksploatuoti šį prietaisą, svarbu, kad perskaitytumėte šiose instrukcijose pateiktus nurodymus.
Tähtis!	Enne trelli kasutama hakkamist tuleb käesolevas juhendis esitatud juhised kindlasti läbi lugeda.
Upozorenje!	Neophodno je da pročitate ove upute prije uporabe ovog uređaja.
Pomembno!	Pred uporabo tega stroja, obvezno preberite navodila iz tega priročnika.
Dôležité!	Pre prácu s týmto zariadením je dôležité, aby ste si prečítali pokyny v tomto návode.
Προσοχή!	Είναι απαραίτητο να διαβάσετε τις συστάσεις των οδηγιών αυτών πριν και τη θέση σε λειτουργία.
Dikkat!	Cihazın çalıştırılmasından önce bu kılavuzda bulunan talimatları okumanız zorunludur.

Subject to technical modifications / Sous réserve de modifications techniques /Technische Änderungen vorbehalten / Sujeto a modificaciones técnicas / Con riserva di eventuali modifiche tecniche /Technische wijzigingen voorbehouden / Com reserva de modificações técnicas / Med forbehold for tekniske ændringer / Med förbehåll för tekniska ändringar / Tekniset muutokset varataan / Med forbehold om tekniske endringer / Moryт быть внесены технические изменения / Z zastrzeżeniem modyfikacji technicznych / Změny technických údajů vyhrazeny / A műszaki módosítás jogát fenntartjuk / Sub rezerva modificaţillor tehnice / Paturam tiesības mainīt tehniskos raksturlielumus / Pasiliekant teisę daryti techninius pakeitimus / Tehnilised muudatused võimalikud / Podložno tehničkim promjenama / Tehnične spremembe dopuščene/ Právo na technické zmeny je vyhradené / Υπό την επιφύλαξη τεχνικών τροποποιήσεων / Teknik değişiklik hakkt saklıdır

A

English

DESCRIPTION

- 1. Spindle lock
- 2. Bevel adjustment lever
- 3. Edge guide lock screw
- 4. Base plate
- 5. Edge guide
- 6. Lower guard
- 7. Blade
- 8. Lower guard lever
- 9. Upper guard
- 10. Outer blade flange
- 11. Hex-head bolt
- 12. Wrench
- 13. Washer
- 14. Inner blade flange
- 15. Depth adjustment lever
- 16. Depth of cut
- 17. Depth pointer
- 18. Depth scale
- 19. Bevel scale
- 20. Bevel pointer
- 21. Lock-off trigger
- 22. Switch
- 23. Live tool indicator
- 24. Vacuum adapter
- 25.0° bevel notch
- 26. 45° bevel notch

SPECIAL SAFETY RULES

Do not use any abrasive wheels.

A DANGER

Keep hands away from cutting area. Keep hands away from blade. Keep your second hand on auxiliary handle, or motor housing. If both hands are holding the saw, they cannot be cut by the blade.

- Do not reach underneath the workpiece. The guard cannot protect you from the blade below the workpiece.
- Adjust the cutting depth to the thickness of the workpiece. Less than a full tooth of the blade teeth should be visible below the workpiece.
- Never hold piece being cut in your hands or across your leg. Secure the workpiece to a stable platform. It is important to support the work properly to minimize body exposure, blade binding, or loss of control.
- Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its

own cord. Contact with a "live" wire will also make exposed metal parts of the power tool "live" and shock the operator.

- When ripping always use a rip fence or straight edge guide. This improves the accuracy of cut and reduces the chance of blade binding.
- Always use blades with correct size and shape (diamond versus round) of arbour holes. Blades that do not match the mounting hardware of the saw will run eccentrically, causing loss of control. Use only blades specified in this manual, complying with EN 847-1.
- Never use damaged or incorrect blade washers or bolt. The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

Causes and operator prevention of kickback:

- kickback is a sudden reaction to a pinched, bound or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
- when the blade is pinched or bound tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
- if the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade. Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.
- When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur. Investigate and take corrective actions to eliminate the cause of blade binding.
- When restarting a saw in the workpiece, centre the saw blade in the kerf and check that saw teeth are not engaged into the material. If saw blade is binding, it may walk up or kickback from the workpiece as the saw is restarted.

English

- Support large panels to minimise the risk of blade pinching and kickback. Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.
- Do not use dull or damaged blades. Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.
- Blade depth and bevel adjusting locking levers must be tight and secure before making cut. If blade adjustment shifts while cutting, it may cause binding and kickback.
- Use extra caution when making a "plunge cut" into existing walls or other blind areas. The protruding blade may cut objects that can cause kickback.

SAFETY INSTRUCTIONS FOR SAWS WITH LOWER GUARD

- Check lower guard for proper closing before each use. Do not operate the saw if lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position. If saw is accidentally dropped, lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.
- Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use. Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.
- Lower guard should be retracted manually only for special cuts such as "plunge cuts" and " compound cuts". Raise lower guard by retracting handle and as soon as blade enters the material, the lower guard must be released. For all other sawing, the lower guard should operate automatically.
- Always observe that the lower guard is covering the blade before placing saw down on bench or floor. An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.

SPECIFICATIONS

Voltage	230 V - 240 V \sim 50 Hz
Input	1150 W
No-load speed	5600 RPM
Bore size	20 mm
Blade size	170 mm

Blade

Thickness	1.5 mm
Teeth	12 T
Width of cut	2.2 mm
Cutting capacity	
at 0°	55 mm
at 45°	38 mm
Bevel scale	0 - 45°

STANDARD ACCESSORIES

- Saw blade
- Parallel fence
- Wrench

ASSEMBLY

Be sure to disconnect the tool from the power supply before attaching or removing the saw blade. Be sure that the teeth of the saw blade are pointing upward at the front of the tool

INTENDED USE

Sawing wood.

Don't use it for a purpose not intended.

OPERATION

ATTACHING THE BLADE

See Figure 2-4.

- 1. Press and hold the spindle lock button.
- Turn the hex-head bolt with a wrench until the spindle locks.
- 3. Loosen the hex-head bolt by turning the wrench anticlockwise.
- 4. Remove the hex-head bolt and the outer blade washer.
- 5. Retract the lower guard back with the lower guard lever as far as possible under the upper guard.
- Attach the saw blade against the inner blade washer on the spindle.
- 7. Fit the outer blade washer and the hex-head bolt.
- 8. Tighten the hex-head bolt by turning the wrench clockwise.
- After tightening the hex-head bolt, release the spindle lock button.

NOTE: When the blade has been installed, make sure the spindle lock has been released by spinning the blade freely.

EN) FB CB CT NL PP CA SY FB NR PL CS HB RR UV LT CT HB SS SE LT R

English

REMOVING THE BLADE

- 1. Press and hold the spindle lock button.
- Turn the hex-head bolt with a wrench until the spindle locks.
- 3. Loosen the hex-head bolt by turning the wrench anticlockwise.
- 4. Remove the hex-head bolt and the outer blade washer.
- Retract the lower guard back as far as possible under the upper guard.
- 6. Remove the saw blade.

ADJUSTING THE DEPTH OF CUT

See Figure 5-9.

- 1. Loosen the depth adjustment knob.
- Slide the base plate to the desired depth using the depth adjustment knob and then retighten securely.

NOTE: The depth of cut can be determined by the depth scale or by measuring the distance by which the blade protrudes from the base plate.

ADJUSTING THE ANGLE

See Figure 10-11.

- 1. Set the cutting angle to any position between 0° and $45^\circ.$
- Loosen the bevel adjustment knob at the front of the tool and move the base plate to the desired angle using the bevel scale.
- 3. Retighten the bevel adjustment knob.

SWITCH

See Figure 12.

This tool is started and stopped by squeezing and releasing the trigger switch. To prevent the tool from being started accidentally, the trigger can only be operated if the safety button is depressed first. The safety button can be depressed with the thumb leaving the other fingers free to squeeze the trigger switch. It is not necessary to maintain pressure on the safety button once the trigger switch has been depressed.

OPERATION

A DANGER

Keep hands away from the cutting area when operating the tool. Keep the cord away from the cutting area and position it so that it will not get caught on the workpiece during the cutting operation.

When cutting, use steady and even pressure in order to obtain a uniform cut; do not force. Cut at a speed suited to the workpiece. Cut slowly if the workpiece is hard. Inspect the saw blade frequently and replace or sharpen it if dull, to avoid overloading the motor.

CUTTING POSITION

See Figure 15-16.

When cutting a workpiece at 0°, use point "A" of the base plate line guide and move the saw along the pencilled line you have drawn. When cutting at 45°, use point "B". This line guide shows an approximate line of cut. Make a sample cut in scrap lumber to determine the actual line of cut.

A CAUTION

When ripping, the rip fence should only touch the workpiece slightly. Do not force.

LIVE TOOL INDICATOR

This tool features a live tool indicator which illuminates as soon as the tool is connected to the supply. This warns the user that the tool is connected and will operate when the switch is pressed.

MAINTENANCE

After use, check the tool to make sure that it is in top condition.

It is recommended that you take this tool to a Ryobi Authorized Service Center for a thorough cleaning and lubrication at least once a year.

Do not make any adjustments while the motor is running.

Always disconnect the power cord from the socket before changing removable or expendable parts before lubricating or working on the unit. Keep handles dry, clean and free from oil and grease.

If the power supply cord is damaged, it must be replaced only by the manufacturer or by an authorized service center to avoid risk. Contact authorized service center.

A WARNING

For greater safety and reliability, all repairs should be performed by an authorised Ryobi Service Centre.

ENVIRONMENTAL PROTECTION



Recycle raw materials instead of disposing of as waste. The machine, accessories and packaging should be sorted for environmental-friendly recycling.

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