## STC SINGLE 'O' FLUTE SPIRAL

- Special high grade 'O' flute ground carbide for fast and smooth cuts in woods and plastics.
- Super high polished cutting edge with unique mirror finish, resulting in clean cuts, less chance of chip re-welding, effortless chip removal, a superior finish and a longer tool life.
- · For use in routers and CNC routers.
- . Up-cut spiral can be used to plunge cut.
- Designed for plastic, wood, foam board, acrylic, nylon, PVC, PVC trim boards, polycarbonate, solid surface, HDPE, ABS, UHMW, HIPS, PET, Polystyrene, Polypropylene (PP), Acetal and mechanical /engineered plastics.

OL T	D mm	C mm	OL mm	Product Ref.	Shank Dia.
<u> </u>	6.35	19.0	51.0	S60/26	£52.26

## STC MINI UP-CUT & DOWN-CUT SPIRAL

- 3mm diameter shank, two fluted spiral cutters for CNC routers.
- For specialised applications including sign making & PCB machining.
- Up-cut prevents burning in plunge cuts. Down-cut (LH) prevents feathered edges.
- Can also be used on wood and plastic.

1100			D mm	C mm	OL mm	Product Ref.	Shank Dia. 3mm
1	1		1.5	5.0	38.0	S58/1	£27.79
5	De la constantina della consta		2.0	6.0	38.0	S58/2	£27.79
4	1		2.5	7.0	38.0	S58/3	£21.58+
10	W		3.0	12.0	38.0	S58/4	£27.79
1	A	1	3.0	25.0	65.0	S58/5	£57.67
V	W		1.5	5.0	38.0	S58/1LH	£27.79
И	N.		2.0	6.0	38.0	S58/2LH	£27.79
(U)	103	D	3.0	12.0	38.0	S58/4LH	£27.79
Ref. S58/4 Up-cut	Ref. S58/4LH Down-cut	l	3.0	25.0	65.0	S58/5LH	£57.67
Op out	Down out						



Down-cut

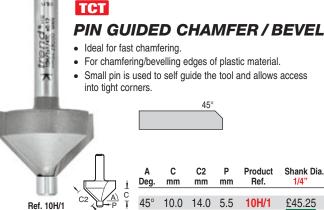
Up-cut

## PIN GUIDED TWO FLUTE SPIRAL



- Solid Carbide two flute solid brass pin guided spiral for trimming acrylic, wood and MDF.
- · Small pin diameter for access into tight corners.
- Ideal for cleaning up edges for sign making.
- Up-cut and down-cut versions to suit application.
- Down-cut for better clamping when machining small workpieces and improved finish on the tops of the board.

	D mm	C mm	OL mm	Product Ref.	Shank Dia.
	3.2	9.5	50.8	S64/01	£45.22 +
D-=   -	3.2	9.5	50.8	S64/01LH	£45.22 +



## STC MINI ENGRAVER FOR CNC MINI

- Solid Carbide for long life with 4mm shank.
- · Available to suit various material including wood, acrylic and ABS plastic.

